

Date: 03 Feb 2024

To: Procurement Dept

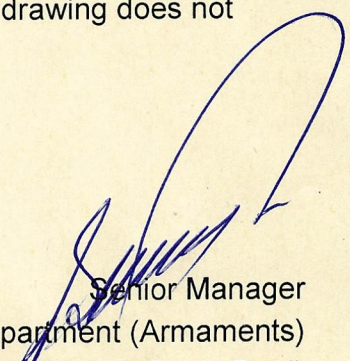
ID: MD Coord

Subject: **Request for Purchase of Stainless Steel Cable as per Specifications**

It is requested to purchase a 100 meter long stainless steel cable with the following specifications.

Sr No.	Chemicals	Chemicals Composition
a.	Carbon%	0.90
b.	Manganese%	0.50
c.	Silicon%	0.40Max
d.	Chrome	1.00
e.	Vanadium&	0.20

The cable is used in item under Drawing No. **C10 144**. However, the drawing does not provide details regarding its specification


Senior Manager
Head of Department (Armaments)
(Lt Col Syed Muhammad Saqlain Zaidi, Retd)

Deviations for untoleranced dimensions							Tolerance symbols for forms				Deviation for untoleranced angular dim.				Projection
to 6	>6 to 30	>30 to 120	>120 to 315	>315 to 1000	>1000 to 2000	>2000 to 4000	Straightness	Surface profile	Position	Length of the shorter dimension					
±0,1	±0,2	±0,3	±0,5	±0,8	±1,2	±2	Flatness	Parallelism	Concentricity & coaxiality	Up to 10	10 to 50	50 to 120	Over 120		
							Roundness	Squareness	Symmetry	±1°	±30'	±20'	±10'		
No. off	Designation						Pos.	Type			Supplier			Remarks	
	Stainless steel Cable							Wire size No.10 100/100 Cable series "Diamant"						240mm. long	

MC																		
DA																		
MF																		
○																		
EA							Index	Alteration			Location	AR-No.	Date	Initial	Approve	SDD		
	C80 036	04	Scale	Date	Drawn by	Approved	1:1	07.4.71	Saeed/Maaz	<i>[Signature]</i>	Checked			Replaced by				
	Application No. Pos.		Material	Rough size/Rough part/Pattern/Supplier/Specific			Final weight (kg)		Replacement for									
 PAKISTAN MACHINE TOOL FACTORY			Denomination	Specimen sheet			Matu. rity	Code			Part group No.							
Department DO				Cable				P I II III			90							
								C10 144										